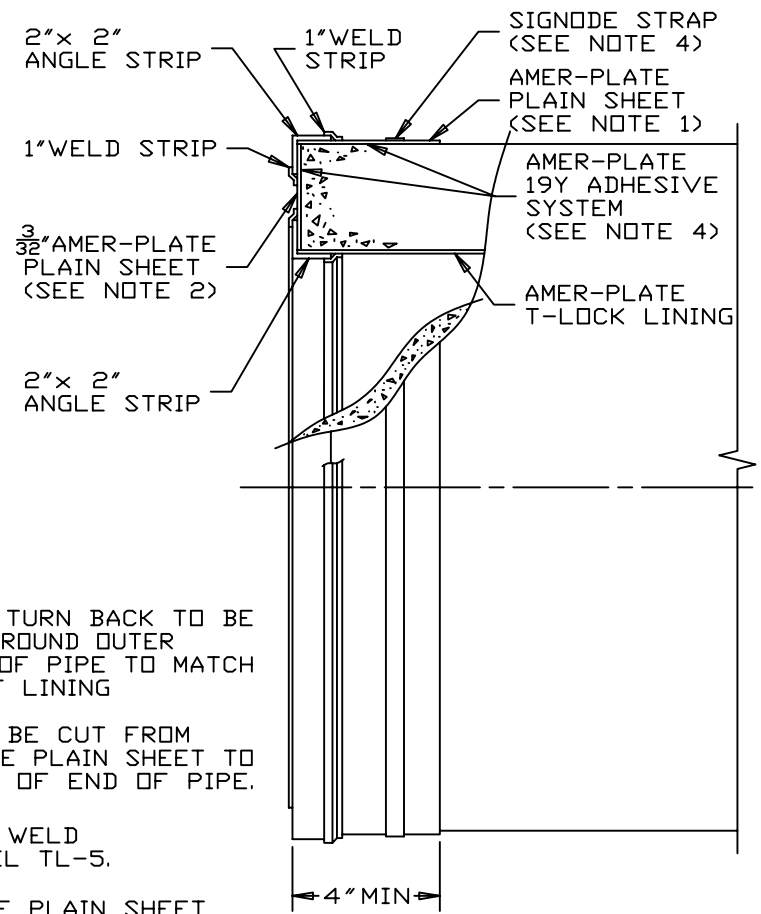


1" WELD STRIP OVER JOINT IN 2" x 2" ANGLE STRIP



2" x 2" ANGLE STRIP
 1" WELD STRIP
 3/32" AMER-PLATE PLAIN SHEET (SEE NOTE 2)
 2" x 2" ANGLE STRIP
 1" WELD STRIP
 SIGNODE STRAP (SEE NOTE 4)
 AMER-PLATE PLAIN SHEET (SEE NOTE 1)
 AMER-PLATE 19Y ADHESIVE SYSTEM (SEE NOTE 4)
 AMER-PLATE T-LOCK LINING

NOTES:

1. AMERPLATE TURN BACK TO BE WRAPPED AROUND OUTER PORTIONS OF PIPE TO MATCH DEGREE OF LINING
2. CIRCLE TO BE CUT FROM AMER-PLATE PLAIN SHEET TO DIMENSION OF END OF PIPE.
3. FOR JOINT WELD SEE DETAIL TL-5.
4. AMER-PLATE PLAIN SHEET WRAPPED AROUND OUTER PORTION OF PIPE CAN BE ATTACHED TO PIPE BY SIGNODE STRAP OR 19Y ADHESIVE SYSTEM.

SEE PLD-TL-114 FOR ALTERNATE TURNBACK

Ameron PROTECTIVE LINING DIVISION
 TURNBACK FOR T-LOCK 360 DEGREE LINED CONCRETE PIPE

▲	DWG REVISED	6-87	PK		DRAWN	P.K.	7-86		REV
SYMBOL	REVISION	DATE	BY	APPV'D	APPV'D			PLD-TL-040	▲