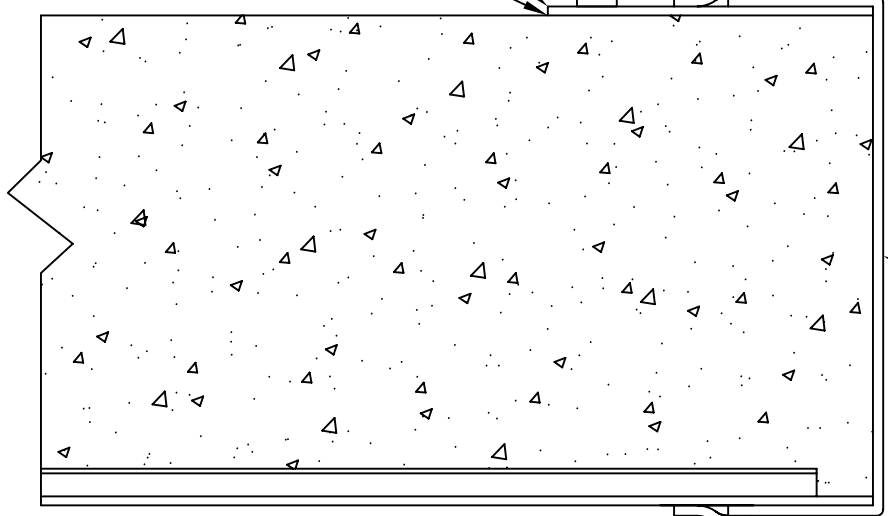


1" WELD STRIP
 1/2" MIN STEEL BANDING
 3/32" AMER-PLATE PLAIN SHEET
 19Y ADHESIVE SYSTEM

4" MIN
 2" MIN



3/32" AMER-PLATE PLAIN SHEET DONUT ADHERED TO FACE WITH 19Y ADHESIVE SYSTEM. DONUT TO EXTEND A MIN. OF 2" PAST PIPE WALL EACH SIDE.

T-LOCK LINER ON INSIDE PIPE WALL

1" WELD STRIP

2" MIN

NOTE:
 FOR JOINT WELD SEE DETAIL PLD-TL-010
 SEE PLD-TL-040 TURNBACK DETAL

					PROTECTIVE LINING DIVISION					
					ALTERNATE TURNBACK DETAIL					
					DRAWN	JPG	6/06	PLD-TL-114		REV
SYMBOL	REVISION				DATE	BY	APPV'D	APPV'D		0