

Minimum Height of liquid to Maintain Coverage	
Degree of Liner	Percent of ID
270°	15%
300°	7%
330°	2%


Example: 270° T-Lock Lined

$$H = ID \times 15\%$$

$$H = 72" \times .15 = 10.8"$$

ROUND UP TO H = 11"

NOTE: IF LOW FLOW CONDITIONS REDUCE THE LIQUID LEVEL BELOW THE MINIMUM LEVEL THEN THE UNLINED CONCRETE PIPE MAY BE EXPOSED TO CORROSIVE GASSES.

					 PROTECTIVE LINING DIVISION MINIMUM HEIGHT OF LIQUID REQUIRED IN PIPES WITH LESS THAN 360° LINER COVERAGE.				
					DRAWN	JPG	1106	PLD-TL-270	REV
SYMBOL	REVISION	DATE	BY	APPV'D	APPV'D				0